



Cleaning Instructions for Steel Single Skin products

Lumabuilt’s Rollfab steel single skin metal cladding panels come in an endless combination of colors, textures and shapes. We do recommend cleaning the surface to maintain the best appearance. Rollfab warranties require the purchaser to implement a regular cleaning schedule in order to preserve the appearance of the product.

The amount and frequency of dirt accumulation on Rollfab panels depends, among other factors, upon the buildings geographic location, location of the panels on the structure, local soil type, weather, pollution, and air conditions.

Do not use steel wool, abrasives, or anything likely to abrade the painted surface. Some cleaning chemicals can damage the surface. Always test the application method and cleaning agents in an inconspicuous area. Start with the mildest cleaning method first and only if necessary, proceed to more stringent methods.



If dirt and stains are water soluble, such as soil, soot, or particles, then a water rinse is the preferred cleaning method least likely to degrade the painted surface. However, do not, use a mechanical pressure washer. For areas of heavier or more tenacious dirt deposit, especially those near the grade level, a mild solution of detergent diluted with warm water is the best cleaning alternative.

More frequent cleaning with water or mild detergents is preferable to using harsh solvents or concentrated cleaning solutions or abrasive methods at less frequent intervals. Mild detergents are those which do not irritate bare hands. To minimize the appearance of water spots and streaking, the surface should be wiped dry with a clean, soft, dry cloth. In cases where Rollfab panels are soiled with non-water soluble dirt such as tar, oil, paint, graffiti, or sealant material, solvents may be the only effective cleaning alternative.

Common solvent categories are:

<u>Alcohols</u>	<u>Petroleum Solvents</u>	<u>Aromatic Solvents</u>	<u>Ketones, Esters</u>
<ul style="list-style-type: none"> • Denatured Alcohol or Ethanol • Isopropyl or Rubbing Alcohol • Methanol 	<ul style="list-style-type: none"> • Naptha Spirits • Mineral Spirits • Turpentine 	<ul style="list-style-type: none"> • Xylene • Toluene 	<ul style="list-style-type: none"> • MEK (methyl ethyl keytone) • Lacquer thinners • Ethyle Acetate

Acetone and Paint Removers - DO NOT USE ON PAINTED ROLLFAB

In all cases, of above cleaner use, personal safety and protection is the top priority. Use appropriate skin and eye protection to prevent chemical irritation or burns. Test any cleaner prior to general application. Be aware that mixing certain chemicals may produce explosions or toxic gas. Use mild or non-abrasive applicators.



Lumabuilt

CLEANING & MAINTENANCE INSTRUCTIONS

Rollfab
Single Skin

MAINTENANCE LOG

DATE	CLEANING PRODUCT	MAINTENANCE COMPANY	MAINTENANCE PERSON	INSPECTOR SIGNATURE

