

TO OWNER: \_\_\_\_\_  
 FROM: LUMABUILT \_\_\_\_\_  
 PROJECT NAME: \_\_\_\_\_  
 ADDRESS: \_\_\_\_\_  
 CITY, STATE, ZIP CODE: \_\_\_\_\_  
 COMMENCEMENT DATE OF WARRANTY: *(Date is Required)* \_\_\_\_\_

Alumakor hereby warranties to the Customer that the Fluorocarbon-based coating (Thickness & Color) applied, or to be applied by LUMABUILT to the aluminum composite materials purchased by the Customer from LUMABUILT will not under normal atmospheric conditions on the coated aluminum for (20 years) plus one (1) from the date of shipment,

- A.  
 Peel, check or crack except for such slight crazing or cracking as may occur on tightly rolled edges or brake bends at the time of forming pre-painted sheets, which is accepted as standard; or
- B. 1) Chalk in excess of a numerical rating of 8 measured in accordance with the standard procedures as outline by the "standard Methods of Evaluating Degree of Chalking of Exterior Paint", ASTM D4214-89; or
- 2.) Fade or change in color in excess of 5 color difference units, using ASTM D2244-89 as measured on the exposed painted surfaces which have been cleaned of external deposits and chalk and the corresponding values measured on the original or unexposed painted surfaces, it being understood that fading or color changes may not be uniform if the surface is not evenly exposed to the sun and elements;  
 and that gloss (600 incident angle) loss will not exceed 50% when measured on the exposed painted surfaces which have been cleaned of external deposits and the corresponding values measured on unexposed original painted surfaces. The gloss shall be measured using standard procedures as defined by "Standard Method for Specular Gloss", ASTM D523-89.

This warranty is subject to the following conditions

Normal atmospheric conditions exclude corrosive or aggressive atmospheres such as those contaminated with chemical fumes, salt or other corrosive elements, including areas within 1500 feet of a body of salt water. LUMABUILT recommends fresh water cleaning / maintenance program be in effect to prevent corrosion from accumulated deposits

- B. The warranty will not apply to any coated surface, which is not on the exterior surface of a metal building.
- c. The warranty will not extend or cover:  
 cracking or crazing as a result of metal fracture.  
 damage to the coating occasioned by moisture or other contamination detrimental to the coating because of improper storage of the coated metal prior to installation.  
 water damage due to condensation caused by improper packaging of the coated metal prior to installation.  
 damage to the coated metal caused by handling, shipping, processing and/or installation; or  
 damage to the coated metal caused by scratching or abrading after installation; or  
 damage to the coated metal as a result of standing water in horizontal installations.

<b>Seller:</b>		
LUMABUILT 2529 West Jackson Street Phoenix, Arizona 85009		
LUMABUILT Representative Signature	Printed Name	Date
<b>Customer:</b> _____		
Customer Signature	Printed Name	Date
LUMABUILT Warranty Number:	Warranty Expiration Date:	

For additional information on Visage please visit us online at [Lumabuilt.com](http://Lumabuilt.com)



Approved  
Continuing  
Education

