



Lumabuilt



Mosaic
Planks and Battens

WOODGRAIN COLOR TOUCH-UP REPAIR MIXING CHART

You have the option of purchasing Lumabuilt woodgrain color matched touch up pens to repair scratches and any other minor surface imperfections which may occur in the life cycle of your Mosaic products. Please see below for our touch up pen colors.

LEGEND KEY FOR MIXING CHART

TOUCH UP PEN COLOR	PART NUMBER	ABBREVIATION
LUMAPEN DARK	TUPENDARKBROWNWDGRN	D
LUMAPEN LIGHT	TUPENLIGHTBROWNWDGRN	L
LUMAPEN BLACK MIX	TUPENBLACKMIX	B
LUMAPEN WHITE MIX	TUPENWHITEMIX	W

GENERAL APPLICATION INSTRUCTIONS

AREA PREP.

- Clean and dry area of application to wipe away any dust, dirt, or debris.
- It is recommended to first mix the paint % separately to ensure you are satisfied with the match.
- Use a lint free and non-absorbent brush or towel when blending the touch up paint.

APPLICATION

- Begin by rigorously shaking the touch up pen and mix the touch up pen on a separate plastic surface. If an additional color is needed to blend in, then apply the additional color adjacent to the first color. *(When first using the Touch-Up-Pens, keep pushing the pen up and down on the surface to unseal the pen)*
- Use the lint free and non-absorbent brush or towel to blend the paint colors according to the % shown on the Mixing Ratio Chart and apply to the damaged area. Techniques can be used to brush the paint in the direction of the woodgrain to create an even more professional look.



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ORDERING INSTRUCTIONS

- On the order form, include the quantity of Touch-Up Pen kits you need.
- Each Touch-Up Pen Kit unit ordered will contain the necessary pens to blend the woodgrain color you select for your order. If more than one woodgrain color is selected in the order, then please indicate on the order form which woodgrain touch-up kit(s) you will need.
- Individual pens may also be ordered instead of requesting a kit. See the pen part numbers, located in the Legend Key for the Mixing Chart.
- Ratios are estimates only.

WOODGRAIN COLOR	% MIXING RATIO
AFRICAN ROSEWOOD	50%B / 50%D
LIGHT AFRICAN ROSEWOOD	50%B / 50%D
EXTRA DARK KNOTTY PINE	40%D / 60%L
DARK COLONY MAPLE	60%D / 40%L
DARK CHERRY	100%D
DARK SUPER WIDE GRAIN	50%L / 50%D
DARK AMBER BAMBOO	60%D / 40%L
LIGHT AMERICAN WALNUT	100%L
SUPER OAK	100%L
LIGHT HAZELNUT BROWN	100%L
MEDIUM CHERRY	100%L
AMBER BAMBOO	100%L
SUPER WIDE GRAIN	100%L
DARK KNOTTY PINE	33%D / 66%L
DRIFTWOOD	33%B / 33%W / 33%L
BASSWOOD	25%B / 25%W / 50%L
LIGHT SUPER WIDE GRAIN	33%W / 66%L
LIGHT MAPLE	50%W / 50%L
CREAM FIR	50%W / 50%L
RED OAK	50%D / 50%L

WOODGRAIN COLOR	% MIXING RATIO
WHITE BAMBOO	40%W / 20%B / 40%L
WHITE AMERICAN WALNUT	33%B / 66%L
WEATHERED TEAK	50%B / 50%L
COASTLINE	50%B / 50%L
LIGHT FIR	50%D / 50%L
DARK FIR	66%L / 33%D
HAZELNUT BROWN	66%D / 33%L
DARK SUPER OAK	50%L / 50%D
AMERICAN WALNUT	33%B / 66%L
LIGHT TABLE WALNUT	33%B / 66%L
LIGHT NATIONAL WALNUT	50%B / 50%L
TABLE WALNUT	33%B / 33%L / 33%D
DARK NATIONAL WALNUT	50%B / 50%L
WHITE OAK	100%W
BLACK WALNUT	100%B
LIGHT PECAN	66%L / 33%W
COLONY MAPLE	50%D / 50%L
RECLAIMED OAK	33%W / 66%L

For additional information please visit us online at Lumabuilt.com



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