

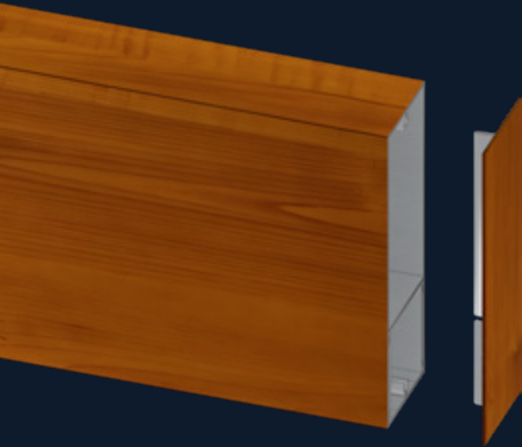
# END CAP INSTALLATION

## General Requirements



- Plan your layout to ensure proper access for installing end caps. The end of the batten must remain unobstructed; if installation occurs close to an adjacent surface, install end caps before mounting the batten base.
- Position the batten 1/8" short of the intended finished length to accommodate the end cap.
- For two-piece battens, verify that both the base and cap are cut square and to identical lengths before installing the end cap.

## T End Caps



- Confirm the extrusion is cut square and free of burrs.
- Apply touch-up paint to exposed aluminum edges if desired.
- Place a small drop of clear silicone into each screw-boss location before installing the cap.
- Insert the precut end cap and tap gently with a rubber mallet until fully seated and flush.
- The friction-fit design provides a secure, finished appearance with no exposed fasteners.

## Flat End Caps



- Ensure the extrusion end is cut square and deburred.
- Apply touch-up paint if desired.
- Lightly crimp the screw-boss area to improve rivet grip.
- Apply a small amount of clear silicone to each screw-boss location prior to installation.
- Insert the pre-punched end cap, then fasten using customer-supplied 1/8" aluminum or stainless-steel rivets, securing with an appropriate rivet tool.
- Install rivets in all provided holes to complete attachment.
- As an alternative, a #10 screw may be used.